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CCRMP

Canadian Certified Reference Materials Project



PCMRC Projet canadien de matériaux de référence certifiés

Certificate of Analysis Version: June 2018

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REE-3

Certified Reference Material for an Ore with Rare Earth Elements and Zirconium

Table 1 – REE-3 Certified Values

note: Please refer to the footnotes which indicate the analytical methods used to determine certified, provisional or indicative values. For more information, please refer to the certification report.

Al a, c%4.3720.0330.0660.034Ba a, cµg/g69.12.04.62.1Be aµg/g82.32.45.53.2Ca a, c%1.6440.0190.0420.019Ce cµg/g4,5408012060Cr cµg/g824105Cs a, cµg/g1.1180.0400.0810.048Cuµg/g16.31.32.81.6Dy a, cµg/g187.23.74.92.7Eu a, cµg/g20.850.460.700.36Fe a, c%8.280.080.240.10	Analyte	Units	Mean	Within-lab Standard Deviation	Between- labs Standard Deviation	95% Confidence Interval of Mean
Ba $^{a, c}$ µg/g69.12.04.62.1Be a µg/g82.32.45.53.2Ca $^{a, c}$ %1.6440.0190.0420.019Ce c µg/g4,5408012060Cr c µg/g824105Cs $^{a, c}$ µg/g1.1180.0400.0810.048Cuµg/g16.31.32.81.6Dy $^{a, c}$ µg/g330.35.59.55.1Er $^{a, c}$ µg/g187.23.74.92.7Eu $^{a, c}$ µg/g20.850.460.700.36Fe $^{a, c}$ %8.280.080.240.10	Al ^{a, c}	%	4.372	0.033	0.066	0.034
Be aµg/g82.32.45.53.2Ca a, c%1.6440.0190.0420.019Ce cµg/g4,5408012060Cr cµg/g824105Cs a, cµg/g1.1180.0400.0810.048Cuµg/g16.31.32.81.6Dy a, cµg/g187.23.74.92.7Eu a, cµg/g20.850.460.700.36Fe a, c%8.280.080.240.10	Ba ^{a, c}	µg/g	69.1	2.0	4.6	2.1
Ca a, c%1.6440.0190.0420.019Ce c $\mu g/g$ 4,5408012060Cr c $\mu g/g$ 824105Cs a, c $\mu g/g$ 1.1180.0400.0810.048Cu $\mu g/g$ 16.31.32.81.6Dy a, c $\mu g/g$ 330.35.59.55.1Er a, c $\mu g/g$ 187.23.74.92.7Eu a, c $\mu g/g$ 20.850.460.700.36Fe a, c%8.280.080.240.10	Be ^a	µg/g	82.3	2.4	5.5	3.2
Ce c μ g/g4,5408012060Cr c μ g/g824105Cs a, c μ g/g1.1180.0400.0810.048Cu μ g/g16.31.32.81.6Dy a, c μ g/g330.35.59.55.1Er a, c μ g/g187.23.74.92.7Eu a, c μ g/g20.850.460.700.36Fe a, c%8.280.080.240.10	Ca ^{a, c}	%	1.644	0.019	0.042	0.019
Cr c $\mu g/g$ 824105Cs a, c $\mu g/g$ 1.1180.0400.0810.048Cu $\mu g/g$ 16.31.32.81.6Dy a, c $\mu g/g$ 330.35.59.55.1Er a, c $\mu g/g$ 187.23.74.92.7Eu a, c $\mu g/g$ 20.850.460.700.36Fe a, c%8.280.080.240.10	Ce °	µg/g	4,540	80	120	60
Cs $^{a, c}$ µg/g1.1180.0400.0810.048Cuµg/g16.31.32.81.6Dy $^{a, c}$ µg/g330.35.59.55.1Er $^{a, c}$ µg/g187.23.74.92.7Eu $^{a, c}$ µg/g20.850.460.700.36Fe $^{a, c}$ %8.280.080.240.10	Cr ۵	µg/g	82	4	10	5
Cu μg/g 16.3 1.3 2.8 1.6 Dy ^{a, c} μg/g 330.3 5.5 9.5 5.1 Er ^{a, c} μg/g 187.2 3.7 4.9 2.7 Eu ^{a, c} μg/g 20.85 0.46 0.70 0.36 Fe ^{a, c} % 8.28 0.08 0.24 0.10	Cs ^{a, c}	μg/g	1.118	0.040	0.081	0.048
Dy ^{a, c} μg/g 330.3 5.5 9.5 5.1 Er ^{a, c} μg/g 187.2 3.7 4.9 2.7 Eu ^{a, c} μg/g 20.85 0.46 0.70 0.36 Fe ^{a, c} % 8.28 0.08 0.24 0.10	Cu	μg/g	16.3	1.3	2.8	1.6
Er a, c μg/g 187.2 3.7 4.9 2.7 Eu a, c μg/g 20.85 0.46 0.70 0.36 Fe a, c % 8.28 0.08 0.24 0.10	Dy ^{a, c}	µg/g	330.3	5.5	9.5	5.1
Eu a, c μg/g 20.85 0.46 0.70 0.36 Fe a, c % 8.28 0.08 0.24 0.10	Er ^{a, c}	µg/g	187.2	3.7	4.9	2.7
Fe ^{a, c} % 8.28 0.08 0.24 0.10	Eu ^{a, c}	µg/g	20.85	0.46	0.70	0.36
	Fe ^{a, c}	%	8.28	0.08	0.24	0.10

CanmetMINING

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Analyte	Units	Mean	Within-lab Standard Deviation	Between- labs Standard Deviation	95% Confidence Interval of Mean
Gd ^{a, c}	µg/g	346	8	16	8
Hf ^{a, c}	µg/g	448	11	16	10
Ho ^{a, c}	µg/g	65.0	1.6	1.8	0.9
K ^{a, c}	%	3.76	0.05	0.11	0.05
La ^c	µg/g	2,121	36	45	22
Loss on ignition ^b	%	0.346	0.028	0.085	0.052
۵ Lu	µg/g	21.53	0.47	0.66	0.37
Mg ^{a, c}	%	0.0594	0.0029	0.0076	0.0036
Мо	µg/g	59.7	2.5	8.4	4.7
Nb ^{a, c}	µg/g	1,073	30	61	28
Nd ^c	µg/g	2,083	34	52	26
Ni	µg/g	10.83	0.90	0.90	0.58
Р°	%	0.0201	0.0012	0.0036	0.0023
Pb	µg/g	534	11	24	11
Pr ^{a, c}	µg/g	550	11	18	9
Rb ^{a, c}	µg/g	887	14	36	17
Si °	%	29.66	0.11	0.11	0.04
Sm ^{a, c}	µg/g	398	8	14	7
Sn ^{a, c}	µg/g	121.1	2.7	7.5	3.6
Sr °	µg/g	133.7	3.0	8.8	3.8
Ta ^{a, c}	µg/g	60.7	1.7	5.6	2.7
Tb ^{a, c}	µg/g	55.2	1.0	2.5	1.3
Th ^{a, c}	µg/g	135.5	2.9	4.6	2.5
Ti ^{a, c}	%	0.3202	0.0055	0.0087	0.0038
Tm ^{a, c}	µg/g	25.80	0.62	0.93	0.52
Υ a, c	µg/g	1,725	35	96	42

 Table 1 – REE-3 Certified Values cont'd

cont'd

Analyte	Units	Mean	Within-lab Standard Deviation	Between- labs Standard Deviation	95% Confidence Interval of Mean
Yb ^{a, c}	µg/g	159.4	3.7	4.4	2.4
Zn	µg/g	1,499	29	78	35
Zr ^{a, c}	µg/g	18,660	160	680	380

Table 1 – REE-3 Certified Values cont'd

a Either no sets were received using digestion by two acids (hydrochloric and nitric acids) or the sets using digestion by two acids were declared method outliers based on statistical tests.

b The mean is based mainly on data from samples of 1 to 2 grams ignited for 1 to 2 hours at 900 to 1050°C.

c The mean is based mainly on data derived from various complete digestion methods.

Analyte	Units	Mean	Within-lab Standard Deviation	Between- labs Standard Deviation	95% Confidence Interval of Mean
Bi ^a	µg/g	1.171	0.052	0.085	0.068
Cd	µg/g	4.2	0.2	1.2	0.8
Co ^a	µg/g	0.92	0.07	0.15	0.13
Mn ^{a, b}	%	0.313	0.004	0.020	0.009
Na ^{a, b}	%	2.328	0.018	0.076	0.044
TI	µg/g	2.341	0.073	0.660	0.473
U ^{a, b}	µg/g	29.9	0.7	3.7	1.8

Table 2 – REE-3 Provisional Values

a Either no sets were received using digestion by two acids (hydrochloric and nitric acids) or the sets using digestion by two acids were declared method outliers based on statistical tests.

b The mean is based mainly on data derived from various complete digestion methods.

Analyte	Units	Mean	No. accepted laboratories / values
Ag	µg/g	2	8 / 40
C a	%	0.08	7 / 35
Ga ^e	µg/g	80	18 / 90
In ^b	µg/g	0.4	5 / 25
Li ^b	µg/g	60	9 / 45
Moisture ^c	%	0.1	6 / 30
S d	%	0.04	14 / 70
Sb	µg/g	0.2	5 / 25
Sc	µg/g	3	8 / 40
V	µg/g	4	8 / 40
W ^{b, e}	µg/g	1	8 / 40

Table 3 – REE-3 Indicative Values (semi-quantitative only)

- a The mean is based on data derived from combustion followed by infrared spectroscopy only.
- *b* Either no sets were received using digestion by two acids (hydrochloric and nitric acids) or the sets using digestion by two acids were declared method outliers based on statistical tests.
- c The data was obtained from samples of 1 to 4 grams dried for 0.7 to 3 hours at 100 105°C.
- *d* The mean is based on data derived from digestion using four acids (nitric, hydrochloric, hydrofluoric and perchloric acids) or combustion, followed by various determinations methods.
- e The mean is based mainly on data derived from various complete digestion methods.

SOURCE

REE-3 is an ore with rare earth elements and zirconium donated by a Canadian mining company.

DESCRIPTION

The mineral species include: quartz (25.8%); orthoclase (21.0%); albite (15.2%); aegerina-augita (9.8%); aegirine (7.6%); hematite/magnetite (5.0%); zircon (4.3%); biotite (4.2%); allanite-(La) (2.6%); gadolinita-(Sm) (1.7%); murataita and fluorite (0.5%); calcite (0.4%); titanite (0.3%); columbite (0.2%); lourenswalsita, illmenite, chromferide, sphalerite, anorthite and granate (all at 0.1%); fergusonite (0.07%); bastnasite and ekanite (each at 0.06%); apatite and allanite-(Ce) (each at 0.04%); ferrosaponite and pyrite (each at 0.02%); and actinolite, ferro-actinolite, wollastonite, parisite and monazite (each at 0.01%).

INTENDED USE

REE-3 is suitable for the analysis of rare earth elements and other elements in ores at concentrations ranging from major, minor to trace levels. Examples of intended use include quality control and method development.

REE-3 June 2018

INSTRUCTIONS FOR USE

REE-3 should be used "as is", without drying. The contents of the bottle should be thoroughly mixed before taking samples. The values herein pertain to the material when produced. CanmetMINING is not responsible for changes occurring after shipment.

HANDLING INSTRUCTIONS

Normal safety precautions for handling fine particulate matter are suggested, such as the use of safety glasses, breathing protection, gloves and a laboratory coat.

METHOD OF PREPARATION

The raw material was crushed, ground and sieved. The recovery of the minus 75 µm (200 mesh) fraction was 58%. The product was blended and bottled in 100-gram units. This is the only size that is available.

HOMOGENEITY

The homogeneity of the stock was investigated using fifteen bottles chosen according to a stratified random sampling scheme. Three subsamples were analyzed from each bottle. Subsamples of 0.1 grams were fused with a mixture of lithium metaborate and lithium tetraborate, and analyzed by inductively coupled plasma – atomic emission spectroscopy for calcium, lanthanum and zirconium; and by inductively coupled plasma – mass spectrometry for cerium, niobium and thulium.

A one–way analysis of variance technique (ANOVA)¹ and statistical analyses were used to assess the homogeneity of these elements. No significant between-bottles variation was observed for all elements.

Use of a smaller subsample than specified above will invalidate the use of the certified values and associated parameters.

CERTIFIED VALUES

Twenty-three industrial, commercial and government laboratories participated in an interlaboratory measurement program using methods of their own choice.

Methods for the determination of the elements included preparation with various combinations of acids or various types of fusions followed by flame atomic absorption spectroscopy, inductively coupled plasma – atomic emission spectroscopy and inductively coupled plasma – mass spectrometry. X-ray fluorescence on a pressed powder pellet, fused pellet or after a fusion was performed for the determination of many elements.

The concentration of carbon was determined using combustion followed by infrared spectrometry.

The concentration of sulphur was determined using combustion followed by infrared spectrometry; and digestion with various combinations of acids or fusion with sodium peroxide followed by inductively coupled plasma – atomic emission spectroscopy.

ANOVA was used to calculate the consensus values and other statistical parameters from the data from the interlaboratory measurement program. Values are deemed to be certified if derived from 10 or more sets of data that meet CCRMP's statistical criterion regarding the agreement of the results. Forty-one analytes were certified (see Table 1).

Full details of all work, including the statistical analyses, the methods and the names of the participating laboratories are contained in the Certification Report. For more details on how to use reference material data to assess laboratory results, users are directed to ISO Guide 33:2015, sections 8-9, and the publication, "Assessment of laboratory proficiency using CCRMP reference materials", at www.cccrmp.ca.

UNCERTIFIED VALUES

Seven provisional values (Table 2) were derived from 8 or 9 sets of data that fulfill the CCRMP statistical criterion regarding agreement; or 10 or more sets of data, that do not fulfill the CCRMP statistical criteria required for certification. Indicative values for 11 analytes, shown in Table 3, were derived from the means of a minimum of 3 sets of data.

TRACEABILITY

The values quoted herein are based on the consensus values derived from the statistical analysis of the data from the interlaboratory measurement program, and the standards used by the individual laboratories. The report gives the available details.

CERTIFICATION HISTORY

REE-3 was released as a new material in June 2018.

PERIOD OF VALIDITY

The certified values are valid until June 30, 2038.

LEGAL NOTICE

CanmetMINING has prepared this reference material and statistically evaluated the analytical data of the interlaboratory measurement program to the best of its ability. The purchaser, by receipt hereof, releases and indemnifies CanmetMINING from and against all liability and costs arising out of the use of this material and information.

CERTIFYING OFFICERS

Maureon E Leaver.

Maureen E. Leaver - CCRMP Coordinator

FOR FURTHER INFORMATION

In general REE-3 was prepared in consideration of the principles in ISO Guides 30, 31, 33, 34 and 35.

The Certification Report is available free of charge upon request to: CCRMP CanmetMINING (NRCan) 555 Booth Street, room 433 Ottawa, Ontario, Canada K1A 0G1 Telephone: (613) 995-4738 Facsimile: (613) 943-0573

E-mail: NRCan.ccrmp-pcmrc.RNCan@canada.ca

REFERENCES

1. Brownlee, K.A., Statistical Theory and Methodology in Science and Engineering; John-Wiley and Sons, Inc.; New York; 1960.

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Lyne Lortie – Data Processor